

MARKETS

VERSATILE AND WITH HIGH PERFORMANCE, NEXTO OFFERS INNOVATIVE FEATURES FOR AUTOMATION AND INDUSTRIAL MULTIPLE CONTROL PROCESSES SUCH AS

> OIL & GAS SYSTEMS | INFRASTRUCTURE | AUTOMOTIVE MACHINES AND LARGE INDUSTRIES

MasterTool IEC XE

The IEC 61131-3 Programming System

Advanced 2.07

Licensed to:	Alte S.A.
License version:	2.07
Serial number:	120216
License time:	54 days

Carregando Device Object

PROGRAMMING ENVIRONMENT

MASTERTOOL IEC XE

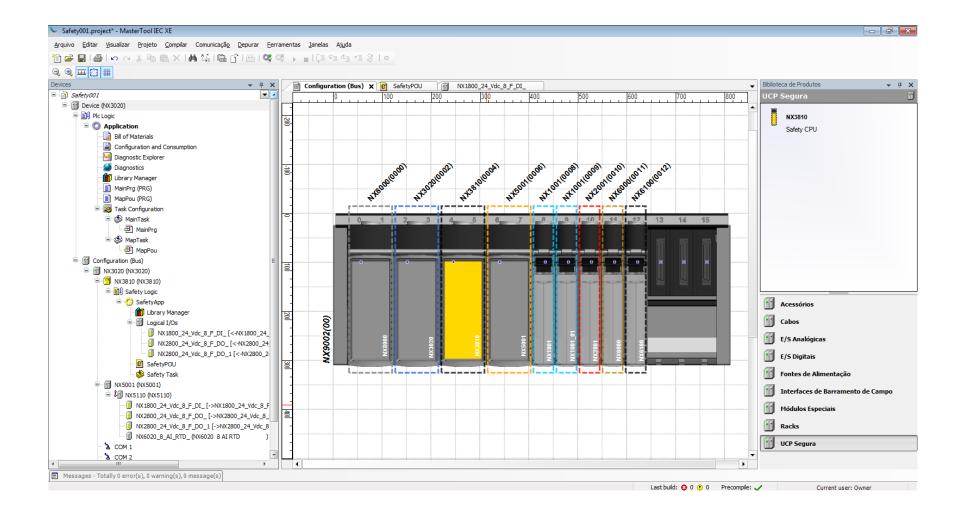
- An easy-to-use environment for all your automation needs
- Friendly user interface
- Control platform with modern programming environment
 - 6 programming languages in accordance to IEC 61131-3
- Integration with safety logics

CONFIGURATION TOOL

MASTERTOOL IEC XE

Enables fast and smart configuration of the system:

- Advanced edition resources, integrating communication protocols and fieldbus configuration within the same environment
- Graphic configuration interface (including remote backplanes)
- "Auto Complete" resources and integrated quick help files



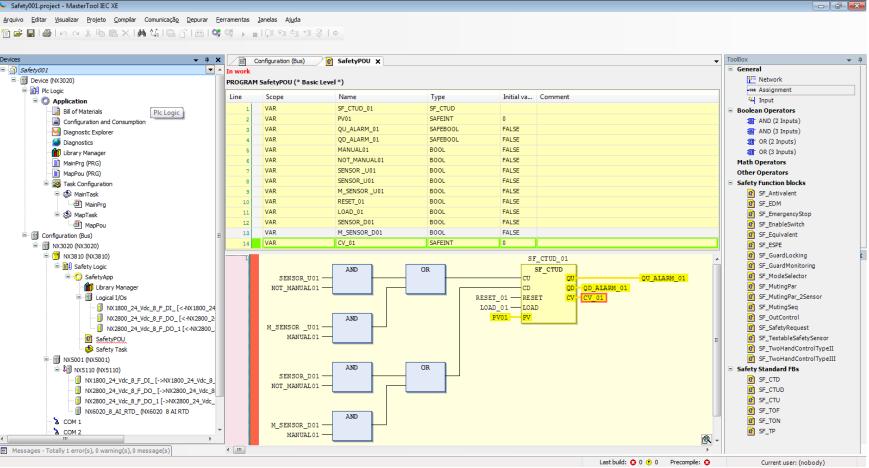


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PROGRAMMING TOOL

MASTERTOOL IEC XE

- Offline application simulation
- Online application debugging
- Monitoring of:
 - I/O variables
 - Symbolic Variables
 - System diagnostics
 - Modules diagnostics
- Step-by-step execution and breakpoint use
- SCADA and HMI communication simulation using OPC DA



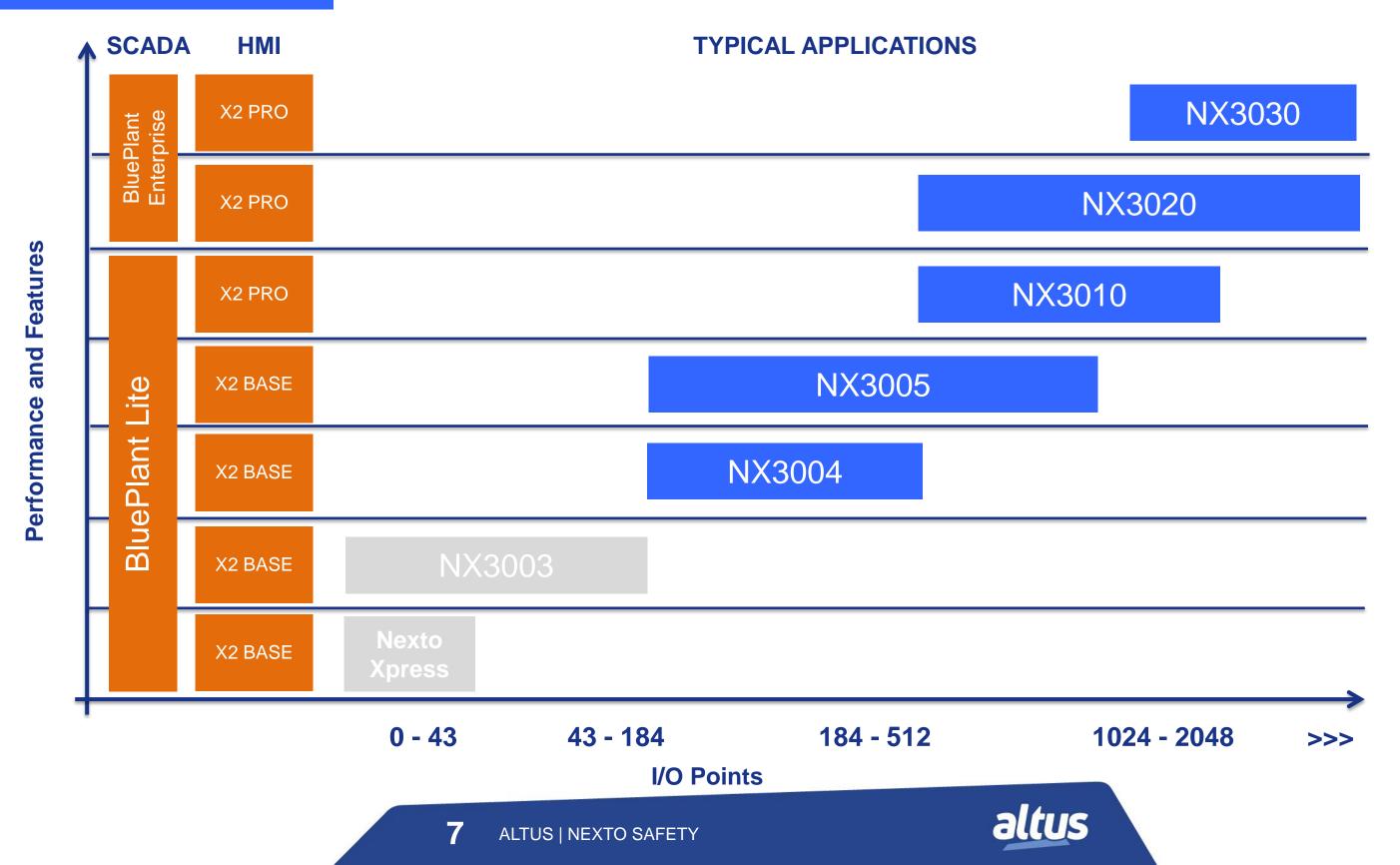


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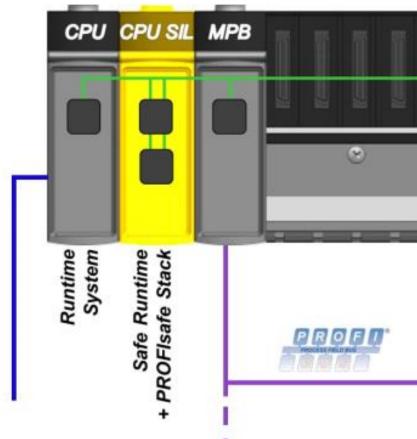
PORTFOLIO

NEXTO SERIES



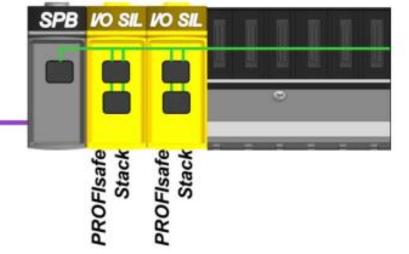
NEXTO SAFETY

- Created to minimize the probability of dangerous failures in the development of projects and products manufacturing
- ISO 13849-1 (Cat. 4 PLe.)
- IEC 61508 and IEC 62061 (up to SIL 3 level)











NEXTO SAFETY

- Altus functional safety solution is formed by:
- Safety CPU: NX3810 (compatible with NX3004 CPU or superior)
- 8 safe digital inputs module: NX1800
- 4 safe digital outputs module: NX2800
- Safe protocol: PROFIsafe







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ENGINEERING SOLUTIONS

As a player in the automation market for more than three decades, Altus offers complete solutions for the demands of Oil & Gas, Power, OEM Machines and general industry



BIANCHINI

End customer developed projects:

- Modernization of Extraction, Milling,
- Tripper's Driving, Warehouses #2
- and #3, Laminators #1 and #2,
- Sieve. Preparation, Flow Scale,
- Dryer and Pier Towers procedures
- The implementation of the redundant system has improved the production in about 30%

INDUSTRY

ICAVI

Machine manufacturer:

- Boiler industry
- Small to large equipment for the
- boilermaking segment and accessories
- More than 150 projects, in which 7 are boilers for thermoelectric power plants



PROBLEM

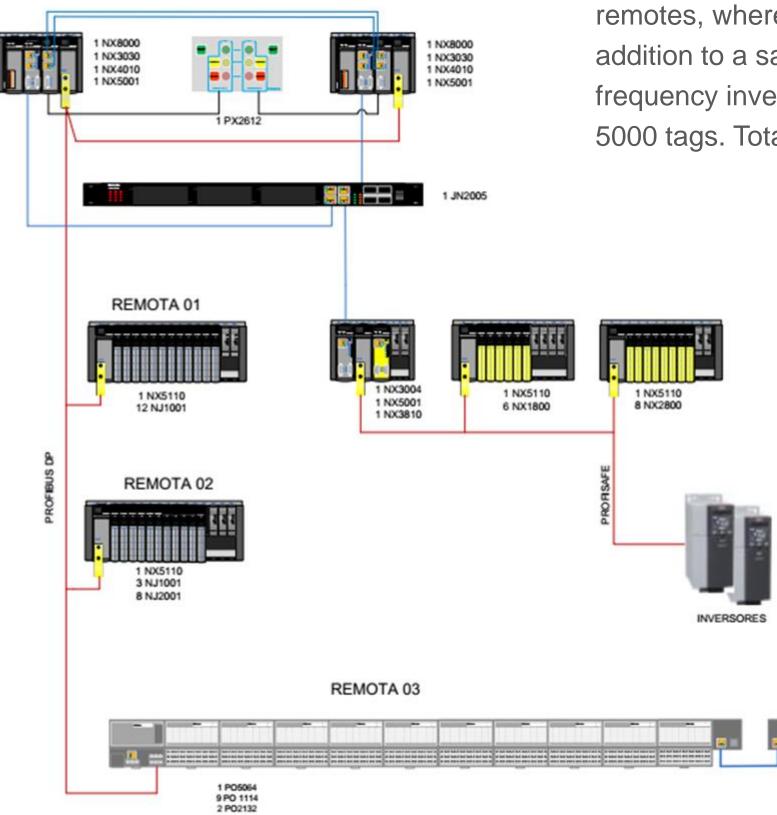
- Control System for Bianchini's new processing plant boiler control system
- ICAVI Vale do Itajaí's Boiler industry
- Main process of the plant: <u>cannot fail</u>
- Meticulous pressure control: tank fully under pressure
- Integration with other automation systems found in the industrial plant











The solution counts on a redundant CPU controlling 3 PROFIBUS remotes, where two are Nexto and one is Ponto with HART I/Os, in addition to a safety PLC with two PROFIsafe remote and 25 frequency inverters. All supervised via BluePlant SCADA/HMI with 5000 tags. Total quantity of points: 528

- 240 digital inputs
- 48 safe digital inputs
- 128 digital outputs
- 32 safe digital outputs
- 72 analog HART inputs
- 8 analog outputs



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- Project development done together with the boiler's manufacturer and the end customer = results beyond expectations
- Training about Functional Safety: How to develop safety logics
- Rugged control, minimized dangerous failures probability and high availability with redundant Nexto system and Nexto Safety PLC







